

This manual provides instructions for safe installation of the *InterLock* Kit onto a Siemens panel. The back plate sits securely on the face of the panel cover while allowing the front plate to slide between the main and generator breaker positions. The *InterLock* Kit will only allow one of these breakers to be in the “ON” position meeting the requirements of Article 702 of the National Electric Code ANSI/NFPA 70. The installation of the breaker retaining strap meets Article 408.36 (NEC 2008).

SAFETY PRECAUTIONS – IMPORTANT SAFETY INSTRUCTIONS

WARNING: HAZARD OF ELECTRIC SHOCK OR EXPLOSION

- This kit must be installed and serviced only by qualified electrical personnel
- Turn off all power supplying the equipment where this kit will be installed before working on or inside the equipment
- Always use a properly rated voltage sensing device to confirm that all power is off
- Replace all devices, doors, and covers after installing this kit before turning on power to the equipment
- Always wear safety eyewear while drilling or working around electrical equipment

FAILURE TO FOLLOW THESE INSTRUCTIONS CAN RESULT IN SERIOUS INJURY OR DEATH

SAVE THESE INSTRUCTIONS

INSTALLATION INSTRUCTIONS

- 1) Disconnect power to the panel
- 2) Separate plates. Remove backing from double stick tape. Align back plate (P-1511) around opening for main breaker. See **Figure I** (Do not drill holes at this time)
- 3) Remove panel cover
- 4) Relocate breakers from slots 2 and 4 (top 2 spaces of the right breaker column) utilizing piggyback breakers as necessary to create the needed spaces
- 5) Install generator breaker in the 2, 4 slot.
- 6) Temporarily remove breakers from the 5,6 slots. Loop the breaker retaining strap (S-1004) around breakers 1,2,3,4 - ½” from the front face of the breakers. Align the head of the retaining strap at the top right of the number 2 breaker and tighten the strap. See **Figure IB**. Cut the tail of the retaining strap approximately 2 inches long and install Notice Label (S-1005) around tail. Reinstall the breakers in the 5,6 slots. Verify that the retaining strap keeps the 2,4 breaker in place by attempting to remove the breaker.

- 7) On suitable surface use included 11/64 drill bit (H-1515) to drill out holes in the panel cover through the predrilled holes in the back plate (P-1511)
- 8) Use file to smooth surface around holes and remove the burrs on back of panel cover. **On the back of the panel cover file away paint to allow entire screw head to sit with metal to metal contact.** The binder screws (H-1514) must sit flush with the back of the panel cover
- 9) Insert binder screws (H-1514) through the back of the panel cover, back plate (P-1511), and front plate (P-1512). Use the binder post (H-1513) to attach to front of binder screws (H-1514). Handhold binder post (H-1513) while using screwdriver to tighten the binder screws (H-1514). The front plate should slide easily and the back plate should sit firmly. Be careful not to over-tighten.
- 10) Set generator and main breakers in the “OFF” position and reattach panel cover

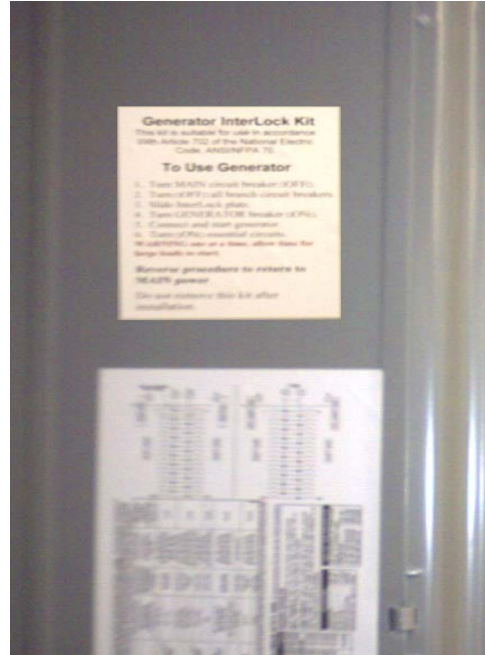
Figure I



Figure IB



- 11) With the panel cover firmly in place test the *InterLock* to make sure that it transfers easily between positions. **BOTH BREAKERS SHOULD NOT BE ABLE TO BE IN THE “ON” POSITION AT THE SAME TIME.** Even with moderate pressure you should not be able to engage both breakers at once.
- 12) Apply thread lock (H-1516) to all four binder post (H-1513) as per instructions included with the thread lock
- 13) Attach labels as shown in **Figure IIA** and **Figure IIB** (on panel door)
- 14) Reconnect power to the panel



KIT CONTENTS

Description	Quantity	Part #
Back plate	1	P-1511
Front plate	1	P-1512
Binder post	4	H-1513
Binder screw	4	H-1514
Drill bit 11/64	1	H-1515
Thread lock pipette	1	H-1516
Instruction booklet	1	W-1517
Main label	1	W-1518
DANGER label	1	W-1519
Generator label	1	W-1520
Instructions label	1	W-1521
Retaining Strap	1	S-1004
Retaining Strap Label	1	S-1005

TOOLS NEEDED TO INSTALL

- Drill or cordless drill
- Flathead screwdriver
- Metal file
- Accurate voltage sensor

CONTACTING US

You can contact us by phone at (804) 726-2448 or by fax at (804) 231-1984
 Questions or comments:
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OPERATION INSTRUCTIONS

TO SWITCH OPERATION FROM MAIN
TO GENERATOR

- 1) Turn main breaker to the “OFF” position
- 2) Turn all branch circuits to the “OFF” position
- 3) Slide *InterLock* plate up
- 4) Connect and start generator
- 5) Turn generator breaker to the “ON” position
- 6) Turn on essential circuits one at a time **WARNING:** Allow appliances to start before engaging next circuit

TO RETURN TO MAIN POWER
REVERSE PROCEDURE

STATEMENT OF LIABILITY

Electrical equipment should be installed, operated, serviced, and maintained by qualified personnel. No responsibility is assumed by Generator InterLock Technologies, LLC for any consequences arising out of the misuse of this material.

**Tested for use with
UL 67 Listed Panelboards
Ref. Wyle Laboratories
Test Report T52431-01**