

This manual provides instructions for safe installation of the *InterLock* Kit onto a Cutler Hammer BR-series panel. The back plate sits securely on the face of the panel cover while allowing the front plate to slide between the main and generator breaker positions. The *InterLock* Kit will only allow one of these breakers to be in the “ON” position meeting the requirements of Article 702 of the National Electric Code ANSI/NFPA 70. The installation of the breaker retaining strap meets Article 408.36 (NEC 2008).

## **SAFETY PRECAUTIONS – IMPORTANT SAFETY INSTRUCTIONS**

### **WARNING: HAZARD OF ELECTRIC SHOCK OR EXPLOSION**

- This kit must be installed and serviced only by qualified electrical personnel
- Turn off all power supplying the equipment where this kit will be installed before working on or inside the equipment
- Always use a properly rated voltage sensing device to confirm that all power is off
- Replace all devices, doors, and covers after installing this kit before turning on power to the equipment
- Always wear safety eyewear while drilling or working around electrical equipment

### **FAILURE TO FOLLOW THESE INSTRUCTIONS CAN RESULT IN SERIOUS INJURY OR DEATH**

### **SAVE THESE INSTRUCTIONS**

## **INSTALLATION INSTRUCTIONS**

- 1) Disconnect power to the panel
- 2) Separate plates. Remove backing from the double stick tape. Align back plate (P-6511) with the top of the slot 1 breaker with the lip resting on the top of the slot 2 breaker on the front of the panel cover. See **Figure I** (Do not drill holes at this time)
- 3) Remove panel cover
- 4) Relocate breakers from slots 2 and 4 (top 2 spaces of the right breaker column) utilizing piggyback breakers as necessary to create the needed spaces
- 5) Install generator breaker in the 2,4 slot.
- 6) Temporarily remove breakers from the 5,6 slots. Loop the breaker retaining strap (S-1004) around breakers 1,2,3,4 - ½” from the front face of the breakers. Align the head of the retaining strap at the top right of the number 2 breaker and tighten the strap. See **Figure IB**. Cut the tail of the retaining strap approximately 2 inches long and install Notice Label (S-1005) around tail. Reinstall the breakers in the 5,6 slots. Verify that the retaining strap keeps the 2,4 breaker in place by attempting to remove the breaker.

- 7) On suitable surface use included 11/64 drill bit (H-6515) to drill holes in the panel cover through the predrilled holes on the back plate (P-6511)
- 8) Use file to smooth surface around holes and remove the burrs on back of panel cover. **On the back of the panel cover file away paint to allow entire screw head to sit with metal to metal contact.** The binder screws (H-6514) must sit flush with the back of the panel cover
- 9) Insert binder screws (H-6514) through the back of the panel cover, back plate (P-6511), and front plate (P-6512). Use the binder post (H-6513) to attach to front of binder screws (H-6514). Handhold binder post (H-6513) while using screwdriver to tighten the binder screws (H-6514). Back plate should sit firmly and the front plate should slide easily. Be careful not to over-tighten.
- 10) Set generator and main breakers in the “OFF” position and reattach panel cover

**Figure I**



**Figure IB**



- 11) With the panel cover firmly in place test the *InterLock* to make sure that it transfers easily between positions. **BOTH BREAKERS SHOULD NOT BE ABLE TO BE IN THE “ON” POSITION AT THE SAME TIME.** Even with moderate pressure you should not be able to engage both breakers at once.
- 12) Apply thread lock (H-6516) to all four binder posts (H-6513) as per instructions included with the thread lock
- 13) Attach labels as shown in **Figure II**
- 14) Reconnect power to the panel

Figure II



**KIT CONTENTS**

Description	Quantity	Part #
Back plate	1	P-6511
Front plate	1	P-6512
Binder post	4	H-6513
Binder screw	4	H-6514
Drill bit 11/64	1	H-6515
Thread lock pipette	1	H-6516
Instruction booklet	1	W-6517
Main label	1	W-6518
DANGER label	1	W-6519
Generator label	1	W-6520
Instructions label	1	W-6521

**TOOLS NEEDED TO INSTALL**

- Drill or cordless drill
- Flathead screwdriver
- Metal file
- Accurate voltage sensor

**CONTACTING US**

You can contact us by phone at (804) 726-2448 or by fax at (804) 231-1984  
 Questions or comments:  
[questions@interlockkit.com](mailto:questions@interlockkit.com)

**OPERATION INSTRUCTIONS**

TO SWITCH OPERATION FROM MAIN  
TO GENERATOR

- 1) Turn main breaker to the “OFF” position
- 2) Turn all branch circuits to the “OFF” position
- 3) Slide *InterLock* plate up
- 4) Connect and start generator
- 5) Turn generator breaker to the “ON” position
- 6) Turn on essential circuits one at a time **WARNING:** Allow appliances to start before engaging next circuit

TO RETURN TO MAIN POWER  
REVERSE PROCEDURE

**STATEMENT OF LIABILITY**

Electrical equipment should be installed, operated, serviced, and maintained by qualified personnel. No responsibility is assumed by Generator InterLock Technologies, LLC for any consequences arising out of the misuse of this material.

**Tested for use with  
UL 67 Listed Panelboards  
Ref. Wyle Laboratories  
Test Report T52431-01**